Proximity Sensor with All-stainless Housing

E2FM

Highly Durable Proximity Sensor for Tough Environments

- · Completely stainless-steel housing
- · Aluminum chip immunity
- · Embedding installation to metal (steel) fittings

Be sure to read Safety Precautions on

and require separate protection

- Chemical resistance certified by Ecolab Europe
- Lineup includes pre-wire models and DC 3-wire NPN output models with fluororesin coating.

Note: Models with a fluororesin coating also use vinyl chloride for the cable material



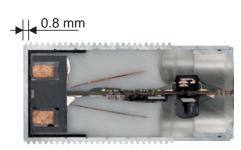
For the most recent information on models that have been certified for safety standards, refer to your OMRON website.

Features

page 9.

One-piece completely stainless-steel housing with a face thickness of 0.8 mm

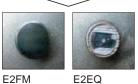
The face thickness is approximately 4 times that of previous models (E2ES) to enable sensing in even more severe conditions than ever.



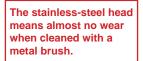
Brush Test



After 3 Minutes



E2EQ (Spatter-resistant)



Continuous Impact Test





The E2ES with a top wall thickness of 0.2 mm was penetrated after 10.000 impacts. 0.26 mm).

More than 20 times the durability of the E2ES!

Chemical and Detergent Proof

The one-piece completely stainlesssteel housing of the sensing section withstands the following chemicals better.

- Sodium chloride
- Gasoline
- Dilute sodium hydroxide
- Dilute hydrochloric acid
- Mineral oil
- Barium hydroxide Any many others

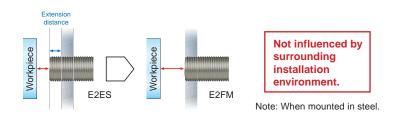
Note: Cannot be used for explosion-proof applications.

Built-in Chip Immunity

Chip immunity performance has been provided to greatly reduce false signals caused by spatter accumulation and other causes, almost eliminating the needs for cleaning, e.g., with metal brushes.



Flush Mounting





Main Performance Comparison to Previous OMRON Products

Face thickness		Sensing distance			Respo	Response frequency		
	E2FM	E2ES		E2FM	E2ES		E2FM	E2ES
M8	0.4 mm		M8	1.5 mm		M8	200 Hz	
M12	0.8 mm		M12	2.0 mm		M12	100 Hz	
M18	0.8 mm	0.2 mm	M18	5.0 mm	4.0 mm	M18	100 Hz	12 Hz
M30	0.8 mm	0.2 mm	M30	10.0 mm	8.0 mm	M30	50 Hz	8 Hz

Ambient operating temperature

E2FM	E2ES
–25 to 70°C	0 to 50°C

The chemical resistance has been certified by Ecolab Europe



Ordering Information

Sensors [Refer to Dimensions on page 11.]

DC 2-Wire, Pre-wired Models

Size		Sensing distance	Output	Operation mode	Model
Shielded	M8	1.5 mm			E2FM-X1R5D1 2M *1 *3
	M12	2 mm	DC 2-Wire	NO	E2FM-X2D1 2M *2
	M18	5 mm	(polarity)	NO	E2FM-X5D1 2M *2
022	M30	10 mm			E2FM-X10D1 2M *2

Note: Models with NC operation are also available. Ask your OMRON representative for details.

*1. Fluororesin-coated models are also available. The model numbers are E2FM-QXD1. The cable material, however, is vinyl chloride and requires separate protection.

*2. Have been discontinued at the end of March 2025.

*3. Orders will be accepted until the end of March 2026.

DC 2-wire Pre-wired Smartclick Connector Models (M12)

Size		Sensing distance	ensing distance Output O		Model
	M8	1.5 mm	Polarity Pin allocations: 1-4		E2FM-X1R5D1-M1TGJ 0.3M *2
.	M10		Polarity Pin allocations: 1-4		E2FM-X2D1-M1TGJ 0.3M *1
Shielded	M12	2 mm	No polarity Pin allocations: 3-4		E2FM-X2D1-M1TGJ-T 0.3M *1
	M18	E	Polarity Pin allocations: 1-4	NO	E2FM-X5D1-M1TGJ 0.3M *1
	M18	5 mm	No polarity Pin allocations: 3-4		E2FM-X5D1-M1TGJ-T 0.3M *1
	M00		Polarity Pin allocations: 1-4		E2FM-X10D1-M1TGJ 0.3M *1
	M30	10 mm	No polarity Pin allocations: 3-4		E2FM-X10D1-M1TGJ-T 0.3M *1

*1. Have been discontinued at the end of March 2025.

*2. Orders will be accepted until the end of March 2026.

DC 3-Wire, Pre-wired Models

Size		Sensing distance	Model			
		Sensing distance	Output configuration: NPN NO	Output configuration: PNP NO		
Shielded	M8	1.5 mm	E2FM-X1R5C1 2M *2	E2FM-X1R5B1 2M *2		
	M12	2 mm	E2FM-X2C1 2M *1	E2FM-X2B1 2M *1		
	M18	5 mm	E2FM-X5C1 2M *1	E2FM-X5B1 2M *1		
	M30	10 mm	E2FM-X10C1 2M *1	E2FM-X10B1 2M *1		

Note: Models with NC operation are also available. Ask your OMRON representative for details.

*1. Have been discontinued at the end of March 2025.

*2. Orders will be accepted until the end of March 2026.

DC 3-Wire, M12 Connector Models

Size		Sensing distance	Model				
Size		Sensing distance	Output configuration: NPN NO	Output configuration: PNP NO			
Shielded	M8	1.5 mm	E2FM-X1R5C1-M1 *3	E2FM-X1R5B1-M1 *1 *3			
1991	M12	2 mm	E2FM-X2C1-M1 *2	E2FM-X2B1-M1 *2			
	M18	5 mm	E2FM-X5C1-M1 *2	E2FM-X5B1-M1 *2			
	M30	10 mm	E2FM-X10C1-M1 *2	E2FM-X10B1-M1 *2			

*1. Fluororesin-coated models are also available. The model numbers are E2FM-QX
B1-M1. The cable material, however, is vinyl chloride and requires separate protection.

*2. Have been discontinued at the end of March 2025.

*3. Orders will be accepted until the end of March 2026.

Accessories (Order Separately) Sensor I/O Connectors (M12, Sockets on One Cable End) (Models for Connectors and with Pre-wired Connectors: A Connector is not provided with the Sensor. Be sure to order a Connector separately.)

Appearance	Cable length	Sensor I/O Connector model number	Applicable Proximity Sensor model number
Straight	2m	XS2F-D421-DC0-F	
	5m XS2F-D421-GC0-F		E2FM-X□C1-M1
L-shape	2m	XS2F-D422-DC0-F	E2FM-X□B1-M1
	5m	XS2F-D422-GC0-F	
Smartclick Connector Relay Models (M12)	2m	XS5F-D421-D80-F	E2FM-X□D1-M1TGJ
	5m	XS5F-D421-G80-F	E2FM-X□D1-M1TGJ-T

Note1.Refer to your OMRON website for details on the XS2 and XS5.

Ratings and Specifications

DC 2-Wire (E2FM-XDD)

	Size	M8	M12	M18	M30	M12	M18	M30		
	Shielded	Shielded								
ltem	Model	E2FM-X1R5D1-	E2FM-X2D1-	E2FM-X5D1-	E2FM-X10D1-	E2FM-X2D1- M1T1GJ-T	E2FM-X5D1- M1T1GJ-T	E2FM-X10D1- M1T1GJ-T		
Sensing o	distance	1.5 mm±10%	2 mm±10%	5 mm±10%	10 mm±10%	2 mm±10%	5 mm±10%	10 mm±10%		
Set distar	nce	0 to 1.05 mm	0 to 1.4 mm	0 to 3.5 mm	0 to 7 mm	0 to 1.4 mm	0 to 3.5 mm	0 to 7 mm		
Differenti	al travel	15% max. of se	nsing distance			ľ				
Sensing o	object	Ferrous metal (The sensing dista	ance decreases w	/ith non-ferrous n	netal. Refer to <i>Er</i>	ngineering Data o	n page 7.)		
Standard	sensing object	Iron, $8 \times 8 \times 1 \text{ mm}$	$\begin{array}{c} \text{Iron,} \\ 12 \times 12 \times 1 \text{ mm} \end{array}$	Iron, $30 \times 30 \times 1 \text{ mm}$	Iron, $54 \times 54 \times 1 \text{ mm}$	$12 \times 12 \times 1 \text{ mm}$	Iron, $30 \times 30 \times 1 \text{ mm}$	Iron, $54 \times 54 \times 1 \text{ mm}$		
Response	e frequency *1	200 Hz	100 Hz	100 Hz	50 Hz	100 Hz	100 Hz	50 Hz		
	ply voltage voltage range)	12 to 24 VDC (1	0 to 30 VDC), rip	ople (p-p): 10% m	ax.		1			
Leakage	current	0.8 mA max.								
Output co	onfiguration	With polarity				No polarity				
Control	Switching capacity	3 to 100 mA								
output	Residual voltage	3 V max. (Load current: 1	00 mA max., Cal	ole length: 2 m)	5 V max. (Load current: 100 mA max., Cable length: 2 m)					
Indicators	s	Operation indicator (red LED), Setting/Operation indicator (green LED)								
Operation (with sen approach	sing object	NO *2								
Protectio	n circuits	Surge suppressor, Load short-circuit protection								
Ambient ter	nperature range	Operating/Storage: –25 to 70°C (with no icing or condensation)								
Ambient h	numidity range	Operating/Storage: 35% to 95% (with no condensation)								
Temperat	ture influence	±20% max. of sensing distance at 23°C in the temperature range of –25 to 70°C.								
Voltage ii	nfluence	±1% max. of sensing distance at rated voltage in the rated voltage ±15% range								
Insulation	n resistance	50 M Ω min. (at 500 VDC) between current-carrying parts and case								
Dielectric	strength	1,000 VAC, 50/6	60 Hz for 1 minut	minute between current-carrying parts and case						
Vibration resistance		Destruction: 10 to 55 Hz, 1.5-mm double amplitude for 2 hours each in X, Y, and Z directions								
Shock resistance		Destruction: 500 m/s ² 10 times each in X, Y, and Z directions Destruction: 1,000 m/s ² 10 times each in X, Y, and Z directions								
Degree of	f protection	IEC 60529 IP67								
Connecti	on method			andard cable len e-wired Connect		lard cable length:	300 mm)			

	Size	M8	M12	M18	M30	M12	M18	M30		
	Shielded		L	1	Shielded	1	1	1		
ltem	Model	E2FM-X1R5D1-	E2FM-X2D1-	E2FM-X5D1-	E2FM-X10D1-	E2FM-X2D1- M1T1GJ-T	E2FM-X5D1- M1T1GJ-T	E2FM-X10D1- M1T1GJ-T		
Weight (packed state)	Pre-wired Models (2 m)	Approx. 105 g	Approx. 190 g	Approx. 215 g	Approx. 295 g					
	Pre-wired Connector Models	Approx. 65 g	Approx. 85 g	Approx. 110 g	Approx. 190 g	Approx. 85 g	Approx. 110 g	Approx. 190 g		
	Case	Stainless steel (SUS303)								
	Sensing surface	Stainless steel (SUS303)								
Materi-	(thickness)	(0.4 mm)	(0.8 mm)			(0.8 mm)				
als	Clamping nuts	Stainless steel (SUS303)								
	Cable	PVC (flame reta	rdant)							
	Toothed washer	Zinc-plated iron								
Accessor	ries	Instruction man	ual							

*1. The response frequency of the DC switching section is an average value. Measurement conditions are as follows: standard sensing object, a distance of twice the standard sensing object, and a set distance of half the sensing distance.
 *2. NC (normally closed) models are also available. Contact your OMRON representative.

DC 3-Wire (E2FM-X C , E2FM-X B)

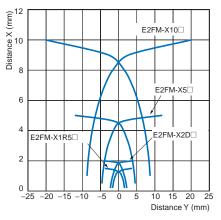
	Size	M8	M12	M18	M30			
	Shielded		Shie	elded				
tem	Model	E2FM-X1R5	E2FM-X2	E2FM-X5	E2FM-X10			
Sensing o	listance	1.5 mm±10%	2 mm±10%	5 mm±10%	10 mm±10%			
et distar	nce	0 to 1.05 mm	0 to 1.4 mm	0 to 3.5 mm	0 to 7 mm			
oifferenti	al travel	15% max. of sensing distant	ce					
ensing o	object	Ferrous metal (The sensing	distance decreases with non-	-ferrous metal. Refer to Eng	ineering Data on page 7.)			
tandard	sensing object	Iron, $8 \times 8 \times 1 \text{ mm}$	Iron, $12 \times 12 \times 1$ mm	Iron, $30 \times 30 \times 1 \text{ mm}$	Iron, $54 \times 54 \times 1$ mm			
Response	e frequency *1	200 Hz	100 Hz	100 Hz	50 Hz			
	pply voltage g voltage	12 to 24 VDC (10 to 30 VDC	;), ripple (p-p): 10% max.	-				
Current c	onsumption	10 mA max.						
Output co	onfiguration	PNP open collector output						
Control	Switching ca- pacity	200 mA max.						
output	Residual voltage	2 V max. (Load current: 200	, ,					
ndicators		Operation indicator (yellow L	.ED)					
Operatior with sense approach	sing object	C1 Models: NPN open colled B1 Models: PNP open colled						
Protection	n circuits	Reversed power supply polarity protection, Surge suppressor, Load short-circuit protection, and Reversed output polarity protection (except the E2FM-X1R5B1-M1)						
Ambient f ange	emperature	Operating/Storage: -25 to 70°C (with no icing or condensation)						
Ambient I	numidity range	Operating/Storage: 35% to 9	95% (with no condensation)					
Temperat nfluence	ure		nce at 23°C in the temperatur					
/oltage ir		±1% max. of sensing distance in the rated voltage ±15% range (using the sensing distance at the rated voltage as standard)						
	resistance	50 MΩ min. (at 500 VDC) between current-carrying parts and case						
	strength	1,000 VAC, 50/60 Hz for 1 minute between current-carrying parts and case						
/ibration	resistance	Destruction: 10 to 55 Hz, 1.5-mm double amplitude for 2 hours each in X, Y, and Z directions						
Shock res	sistance	Destruction: 500 m/s ² 10 times each in X, Y, and Z Destruction: 1,000 m/s ² 10 times each in X, Y, and Z directions						
Degree of	protection	IEC 60529 IP67						
Connectio	on method	Unmarked: Pre-wired Model Models ending with -M1: Co	s (Standard cable length: 2 n nnector Models	n)				
Neight	Pre-wired Models (2 m)		Approx. 170 g	Approx. 190 g	Approx. 275 g			
packed state)	Pre-wired Connector Models	Approx. 45 g	Approx. 55 g	Approx. 75 g	Approx. 160 g			
	Case	Stainless steel (SUS303)						
	Sensing sur- face	Stainless steel (SUS303)						
Materi-	(thickness)	(0.4 mm)	(0.8 mm)					
lls	Clamping nuts	Stainless steel (SUS303)						
	Toothed washer	Zinc-plated iron						
-	ies	Instruction manual						

*1. The response frequency of the DC switching section is an average value. Measurement conditions are as follows: standard sensing object, a distance of twice the standard sensing object, and a set distance of half the sensing distance.
 *2. NC (normally closed) models are also available. Contact your OMRON representative.

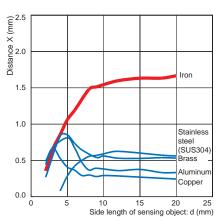
Engineering Data (Reference Value)

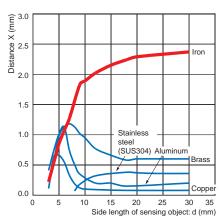
Sensing Area



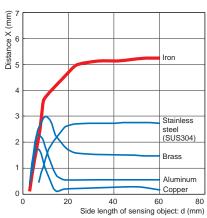


Influence of Sensing Object Size and Material



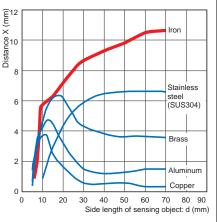


E2FM-X5



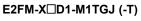


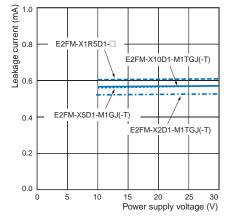
E2FM-X1R5





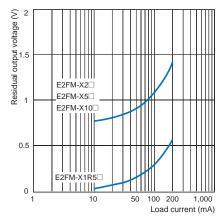
E2FM-X2



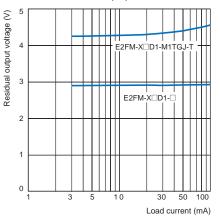


Residual Output Voltage

E2FM-XC/B

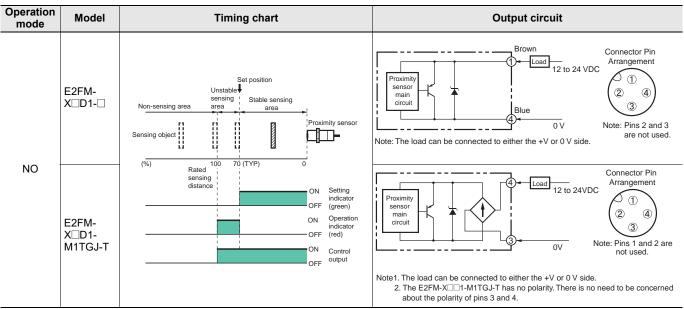


E2FM-XD1-M1TGJ (-T)



I/O Circuit Diagrams

DC 2-Wire Models



DC 3-Wire Models

Opera- tion mode	Output config- uration	Model	Timing chart	Output circuit
NO	NPN open- collector model	E2FM- X1R5C E2FM- X2C E2FM- X5C E2FM- X10C	Non-sensing area Sensing area Sensing object Image: Sensing area (%) 100	Proximity sensor connector Pin Arrangement Proximity sensor connector Pin Arrangement Blue ③ • There is no reversed output polarity protection diode. Connector Pin Arrangement ① ① O V Note: For Connector Models, the connection between pins 1, 4 and 3 uses an NO contact, and the connection between pins 1, 2 and 3 uses an NC contact.
	PNP open- collector model	E2FM- X1R5B E2FM- X2B E2FM- X5B E2FM- X10B	Rated sensing distance OFF (yellow) OFF (yellow) OFF output	* There is no reversed output polarity protection diode.

Safety Precautions

Be sure to read the precautions for all models in the website at: http://www.ia.omron.com/.

🚹 WARNING

This product is not designed or rated for ensuring safety of persons. Do not use it for such purposes.



Never use this product with an AC power supply. Otherwise, explosion may result.



Precautions for Safe Use

The following precautions must be observed to ensure safe operation.

- 1. Do not use the Sensor in an environment where inflammable or explosive gas is present.
- Do not attempt to disassemble, repair, or modify any Sensors.
 Power Supply Voltage

Do not use a voltage that exceeds the rated operating voltage range. Applying a voltage that is higher than the operating voltage range may result in explosion or fire.

4. Incorrect Wiring

Be sure that the power supply polarity and other wiring is correct. Incorrect wiring may cause explosion or fire.

5. Connection without a Load

If the power supply is connected directly without a load, the internal elements may explode or burn. Be sure to insert a load when connecting the power supply.

Precautions for Correct Use

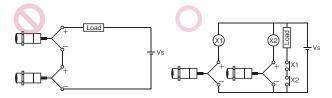
Do not use the Sensor under ambient conditions that exceed the ratings.

- 1. Do not use the Sensor in the following locations.
 - Outdoor locations directly subject to sunlight, rain, snow, or water droplets
 - (2) Locations subject to atmospheres with chemical vapors, in particular solvents and acids
 - (3) Locations subject to corrosive gas
- The Sensor may malfunction if used near ultrasonic cleaning equipment, high-frequency equipment, transceivers, cellular phones, inverters, or other devices that generate a high-frequency electric field. Refer to the OMRON website (www.ia.omron.com/) for typical measures.
- Laying the Sensor wiring in the same conduit or duct as highvoltage wires or power lines may result in incorrect operation and damage due to induction. Wire the Sensor using a separate conduit or independent conduit.
- 4. Cleaning

Never use thinner or other solvents. Otherwise, the Sensor surface may be dissolved.

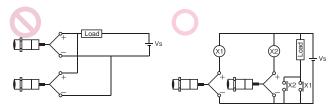
AND Connection of Proximity Sensors (DC 2-wire)

Two or more sensors cannot be connected in series on the AND circuit. Use them via a relay as shown on the figure.



OR Wiring of Proximity Sensors (DC 2-wire)

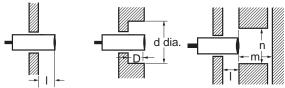
As a general principle, two or more sensors cannot be used in parallel on the OR circuit. It is possible only when sensors do not operate simultaneously and loads do not need to be maintained. When loads need to be maintained, use the sensors via a relay as shown on the figure.



Design

Influence of Surrounding Metal

When the Proximity Sensor is embedded in metal, make sure that the clearances given in the following table are maintained. The values depend on the type of nuts used for mounting. Be sure to use the supplied nuts (SUS303).



(Unit: mm)

	ltem		_			
Model	Embedding material	I	d	D	m	n
E2FM-X1R5	Iron	0	8	0	4.5	30
	Aluminum	10	50	10	4.5	50
E2FM-X2	Iron	0	12	0	8	40
	Aluminum	16	70	16	8	70
E2FM-X5	Iron	0	18	0	20	60
	Aluminum	16	80	16	20	80
E2FM-X10	Iron	0	30	0	40	100
	Aluminum	24	120	24	40	120

Note: The influence from other non-magnetic surrounding metals is nearly the same as that from aluminum.

Mutual Interference

When installing two or more Sensors face-to-face or side-by-side, ensure that the minimum distances given in the following table are maintained.

	(Uni	t: mm)	
Model Item	Α	В	╶╼┥╌┼╫┅╸╴╺┎╢╌┼╞╸
E2FM-X1R5	35	30	└──┴─┚ ╡╾ <u></u> А╶╾
E2FM-X2	40	35	
E2FM-X5	65	60	€_ <u>₽</u> ₽
E2FM-X10	110	100	₿
			┖╌┟┟╌╌╌┚

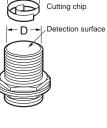
Chips from Cutting Aluminum

Normally, chips from cutting aluminum or cast iron will not cause a detection signal to be output even if it adheres to or accumulates on the detection surface. In the following cases, however, a detection signal may be output. Remove the cutting chips in these cases.

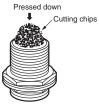
1. If $d \ge \frac{2}{3}$ D at the center of the detection surface where d is the cutting chip size and D is the detection surface size

Model	Dimension (mm)	D
E2FM-X1R5		6
E2FM-X2		10
E2FM-X5		16
E2FM-X10		28

2. If the cutting chips are pressed down



d



Mounting

Do not tighten the nut with excessive force. A washer must be used with the nut. Do not use tightening force that exceeds the values in the following table.

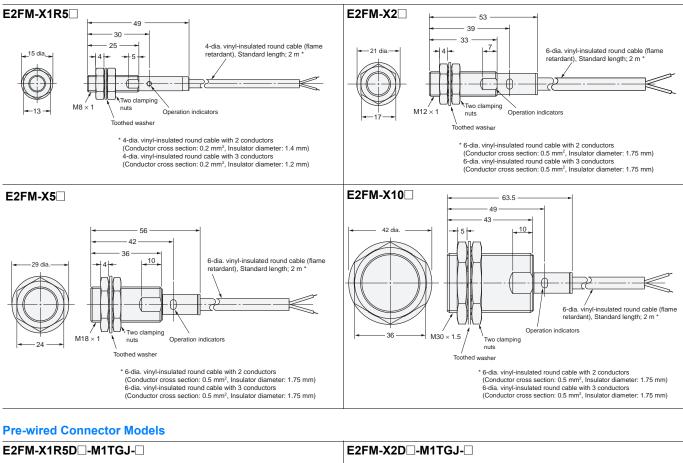
Model	Torque
E2FM-X1R5	9 N∙m
E2FM-X2	30 N∙m
E2FM-X5	70 N∙m
E2FM-X10	180 N·m

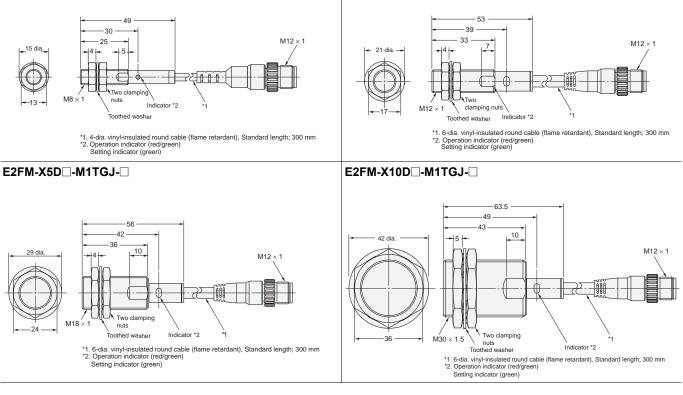


Dimensions

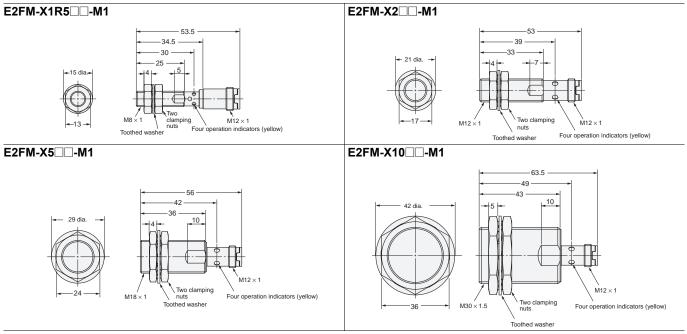
Sensors

Pre-wired Models





M12 Connector Models



Mounting Hole Dimensions



Dimension	M8	M12	M18	M30
F (mm)	8.5 ^{+0.5} dia.	12.5 ^{+0.5} dia.	18.5 ^{+0.5} dia.	30.5 ^{+0.5} dia.

Terms and Conditions Agreement

Read and understand this catalog.

Please read and understand this catalog before purchasing the products. Please consult your OMRON representative if you have any questions or comments.

Warranties.

(a) Exclusive Warranty. Omron's exclusive warranty is that the Products will be free from defects in materials and workmanship for a period of twelve months from the date of sale by Omron (or such other period expressed in writing by Omron). Omron disclaims all other warranties, express or implied.

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