## Stepping Relay Unit

## Ideal for Controlling Pumps and Production Lines with Six or Twelve Stepping Circuits

- Built-in relays switch 2 A at 250 VAC or 30 VDC.
- Initialization of stepping with reset input.
- Uses memory that stores setting status for 10 days without power. All internal contacts are released when no power is supplied.
- Detects an internal element malfunction caused by external noise, indicates the malfunction with an alarm indicator, and turns the relay alarm output ON. (An internal relay malfunction or internal relay contact weld cannot be detected.)
- With safety-design terminals which prevent electric shock accidents.
- With easy-to-see indicators which display the stepping status.



## Ordering Information

When your order, specify the rated voltage.

| No. of steps | Model | Rated voltage |
| :--- | :--- | :--- |
| 6 | G9B-06 | 24 VDC |
|  |  | 100 VAC |
|  |  | 200 VAC |
| 12 | G9B-12 | 24 VDC |
|  |  | 100 VAC |
|  |  | 200 VAC |

Note: When ordering specify the voltage.
Example: G9B-06 24 VDC

Rated voltage

## Model Number Legend

## G9B-

1. No. of steps

06: 6 steps
12: 12 steps

## Specifications

## - Contact Ratings

| Load | Resistive load $(\cos \phi=1)$ |
| :--- | :--- |
| Rated load | 2 A at $250 \mathrm{VAC} / 30 \mathrm{VDC}$ |
| Rated carry current | 2 A |
| Max. switching voltage | $250 \mathrm{VAC}, 30 \mathrm{VDC}$ |
| Max. switching current | 2 A |

## Characteristics

| Operating voltage range | 85\% to $110 \%$ of rated voltage |
| :---: | :---: |
| Power consumption | 24 VDC:90 mA max. 100 or 200 VAC: 120 mA max. |
| Contact resistance (See note 2.) | $100 \mathrm{~m} \Omega$ max. |
| Operate time (See note 3.) | 50 ms max. |
| Release time (See note 3.) | 50 ms max . |
| Min. pulse time (See note 4.) | 100 ms max . |
| Error detecting time | 100 ms max. |
| Insulation resistance (at 500 VDC) | $100 \mathrm{M} \Omega$ min. between the power supply, control, output, and $R$ terminals $100 \mathrm{M} \Omega \mathrm{min}$. between the terminals, except the alarm output terminals and power output terminals |
| Dielectric strength | $1,500 \mathrm{~V}, 50 / 60 \mathrm{~Hz}$ for 1 min between the power supply, control, output, and R and other terminals $1,500 \mathrm{~V}, 50 / 60 \mathrm{~Hz}$ for 1 min between the terminals, except the alarm output terminals and power output terminals |
| Noise immunity | Noise level: 1.5 kV , pulse width: $50 \mathrm{~ns} / 1 \mu \mathrm{~s}$ ( 600 V for 24-VDC model) |
| Vibration resistance | $\begin{array}{ll}\text { Destruction: } & 10 \text { to } 55 \text { to } 10 \mathrm{~Hz}, 0.75-\mathrm{mm} \text { single amplitude ( } 1.5 \mathrm{~mm} \text { double amplitude) } \\ \text { Malfunction: } & 10 \text { to } 55 \text { to } 10 \mathrm{~Hz}, 0.75-\mathrm{mm} \text { single amplitude ( } 1.5 \mathrm{~mm} \text { double amplitude) }\end{array}$ |
| Shock resistance | Destruction: $500 \mathrm{~m} / \mathrm{s}^{2}$ <br> Malfunction: $200 \mathrm{~m} / \mathrm{s}^{2}$ |
| Endurance | Mechanical: $10,000,000$ steps min. <br> Electrical: $300,000$ steps min. (See note 5.$)$ |
| Error rate (See note 6.) | 10 mA at 5 VDC |
| Ambient temperature | Operating: $\quad-25^{\circ} \mathrm{C}$ to $55^{\circ} \mathrm{C}$ (with no icing or condensation) |
| Ambient humidity | Operating: $5 \%$ to $85 \%$ |
| Terminal strength | Tightening torque: $0.98 \mathrm{~N} \cdot \mathrm{~m}$ Tensile strength: 49 N |
| Weight | Twelve-step model: approx. 450 g ; Six-step model: approx. 400 g |

Note: 1. The data shown above are initial values.
2. The contact resistance was measured with 0.1 A at 5 VDC using the fall-of-potential method.
3. The operate time and release time was measured with the rated voltage imposed with any contact bounce ignored at an ambient temperature of $23^{\circ} \mathrm{C}$.
4. For the step signal, set a minimum pulse time of 100 ms for both the ON time and OFF time.
5. The electrical endurance was measured at an ambient temperature of $23^{\circ} \mathrm{C}$.
6. This value was measured at a switching frequency of 120 operations per minute.


| Display |  |  |
| :--- | :--- | :--- |
| POWER | Lit | Lit when power is supplied to the G9B and the G9B is ready to operate or in operation. |
|  | Not lit | Not lit when power is not supplied to the G9B. |
| ALARM | Lit | Lit when there is a control contact error (i.e., when a built-in relay driving element is malfunctioning). |
|  | Not lit | Lit when the G9B is in normal operation. |

## Operation

## Timing Chart

Normal Operation with No Reset Signal


Normal Operation with Reset Signal


Emergency Case (ON Error)


The G9B switches an active control terminal over to another control terminal and makes it active whenever the G9B receives a single step input pulse. If a reset signal is input to a control terminal of the G9B when the G9B is in stepping operation, terminal 1 of the G9B will become active.

If an internal contact of the G9B is incorrectly turned ON by the internal relay driving element that drives the internal contact due to external noise, the G9B will reset itself to its default status (i.e., contact 01 of the G9B will be turned ON) and turn its alarm contact ON so that the ALARM indicator of the G9B will become lit. When the G9B is turned OFF, the alarm contact will turn OFF and the ALARM indicator will not be lit. In this example, contact 05 is incorrectly turned ON.

## Emergency Case (ON Error)



AL contact

## Dimensions

Note: All units are in millimeters unless otherwise indicated.

## G9B-06



## Installation

## Internal Circuit



Terminal Arrangement
G9B-06
G9B-12


## Input Connections

The inputs of the G9B are no-voltage (short-circuited or open) inputs.


## No-voltage Input Signal Level

| No-contact input | 1.Short-circuit Level (transistor ON) <br> Residual voltage:1 V max. <br> Impedance when $\mathrm{ON}: 1 \mathrm{k} \Omega$ max. |
| :--- | :--- |
| 2. Open Level (transistor OFF) |  |
| Impedance when OFF: $100 \mathrm{k} \Omega$ max. |  |$|$| Use contacts which can adequately switch |
| :--- |
| 3 mA at 24 VDC |

Note: 1. Two-wire sensors cannot be used.
2. When using three-wire sensors, only NPN open-collector models can be used.

## Safety Precautions

Refer to Safety Precautions for All Relays.

## Memory Backup Function

The G9B has a built-in memory that stores the setting status for 10 days without power. All contacts are released when no power is supplied. When the G9B is turned ON again, the internal contacts will be set to the previous setting status.
When power is not supplied, the output contacts will turn OFF. If a reset signal is input while power is not being supplied, the next step will be step 01 when power is restored.
When 24 VDC is supplied to the G9B, make sure that the polarity of the power is correct.

## Terminal Cover

- There is no need to remove the terminal cover when using any type of terminal other than round terminals. With the terminal cover attached, insert the tip of a screwdriver into the front holes to loosen the screws. Insert the terminal from the gap on the back side of the terminal cover and tighten the screws.
- The terminal cover must be removed and wiring must be performed when using round terminals.


## Removing the terminal cover

All together there are four terminal covers, two on both top and bottom. Insert the screwdriver into the gap on the back of each of the two cutout portions on each terminal cover and lift up on the terminal cover little by little to release the tab from the cutout. Lift up on the terminal cover as it begins to rise to remove it.

ALL DIMENSIONS SHOWN ARE IN MILLIMETERS.
To convert millimeters into inches, multiply by 0.03937 . To convert grams into ounces, multiply by 0.03527 .
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